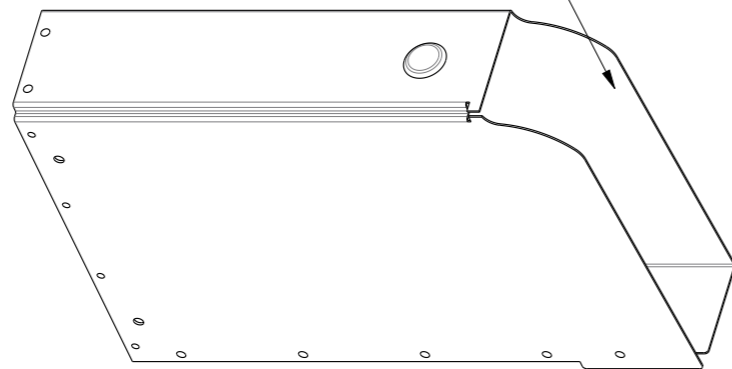


Casing inside surfaces must be free of powder paint.  
 Uncoated area min. 10mm from the front edge.  
 For surface finish the appearance class shall be:  
 F-02 per 5254474GSP rev. 6.

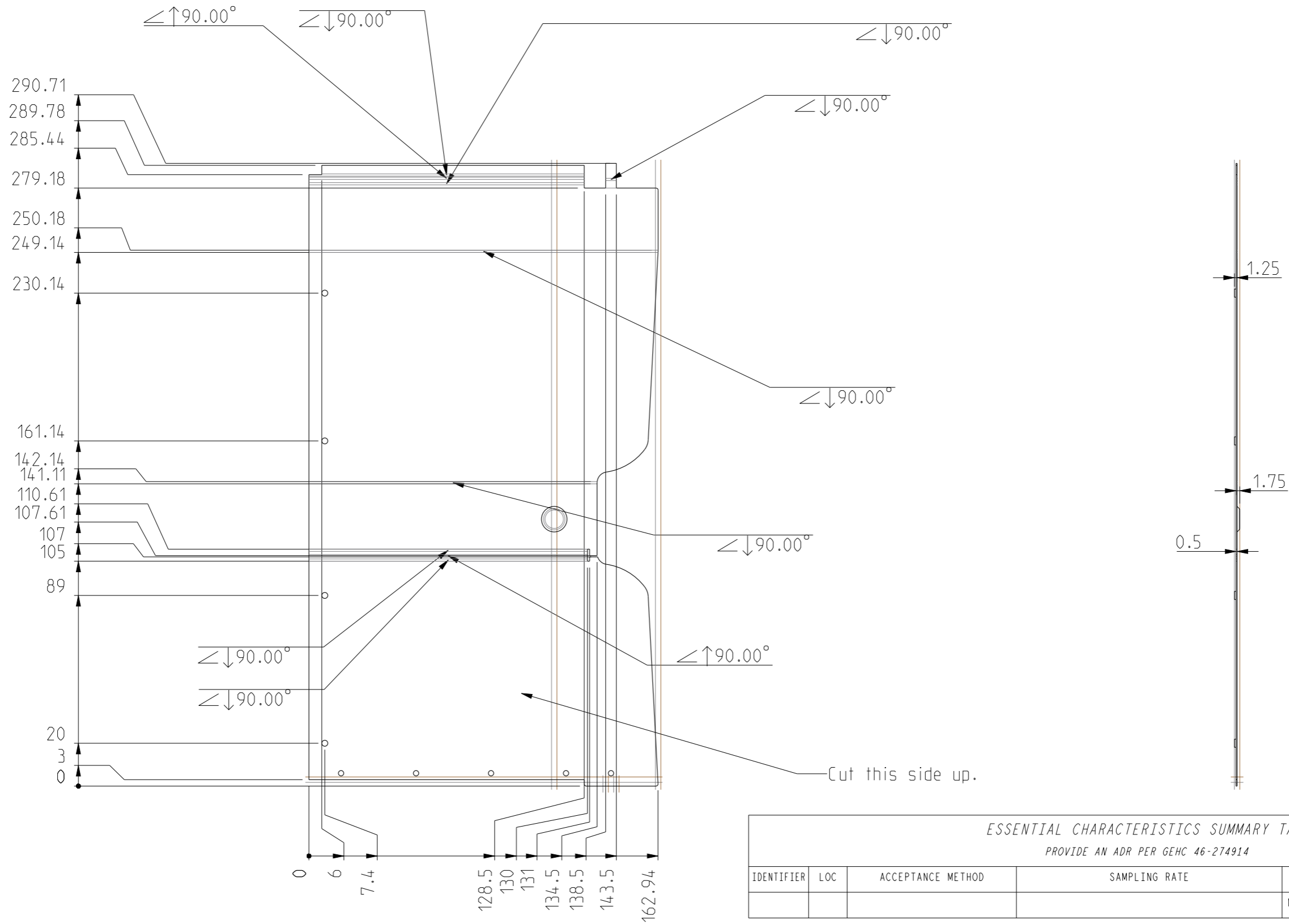
Join the two ends of the sheet using spotwelds



ESSENTIAL CHARACTERISTICS SUMMARY TABLE

PROVIDE AN ADR PER GEHC 46-274914

IDENTIFIER	LOC	ACCEPTANCE METHOD	SAMPLING RATE	INSTRUCTION
				NA
◆		ONGOING STATISTICAL PROCESS CONTROL REQUIRED (SPC)	ESSENTIAL CHARACTERISTICS: ESSENTIAL ITEMS INDICATED MAY REQUIRE A SUPPLIER QUALITY PLAN	PART/ASSEMBLY SHALL BE ROHS COMPLIANT PER 5240305GSP WITH DOCUMENTATION LEVEL 3
○		DIMENSIONS INSIDE THE FRAME ARE TO BE INSPECTED IN INCOMING INSPECTION.	NON ESSENTIAL CHARACTERISTICS	<b>GE Healthcare</b>
UNLESS OTHERWISE SPECIFIED:		MATERIAL: AiSi 316, 316L		SURFACE TREATMENT: Powder paint Color Munsell N9
1) REMOVE ALL BURRS AND SHARP EDGES 2) ALL INDICATED DIMENSIONS ARE AFTER SURFACE TREATMENT 3) PART MUST BE FREE OF DUST, CHIPS, LUBRICANTS OR OTHER IMPURITIES 4) M-THREADS ACCORDING TO ISO 965/1 CLASS 6H/6G 5) ALL DIMENSION ARE IN MILLIMETERS		DESCRIPTION: Single Module Casing		
		GENERAL TOLERANCE: ISO 2768-mK	SURFACE ROUGHNESS: n. a.	DRAWING NUMBER: M1170726
		INTERNAL CORNER ISO 13715	EXTERNAL CORNER ISO 13715	SCALE 1:2   SHEET 1/3

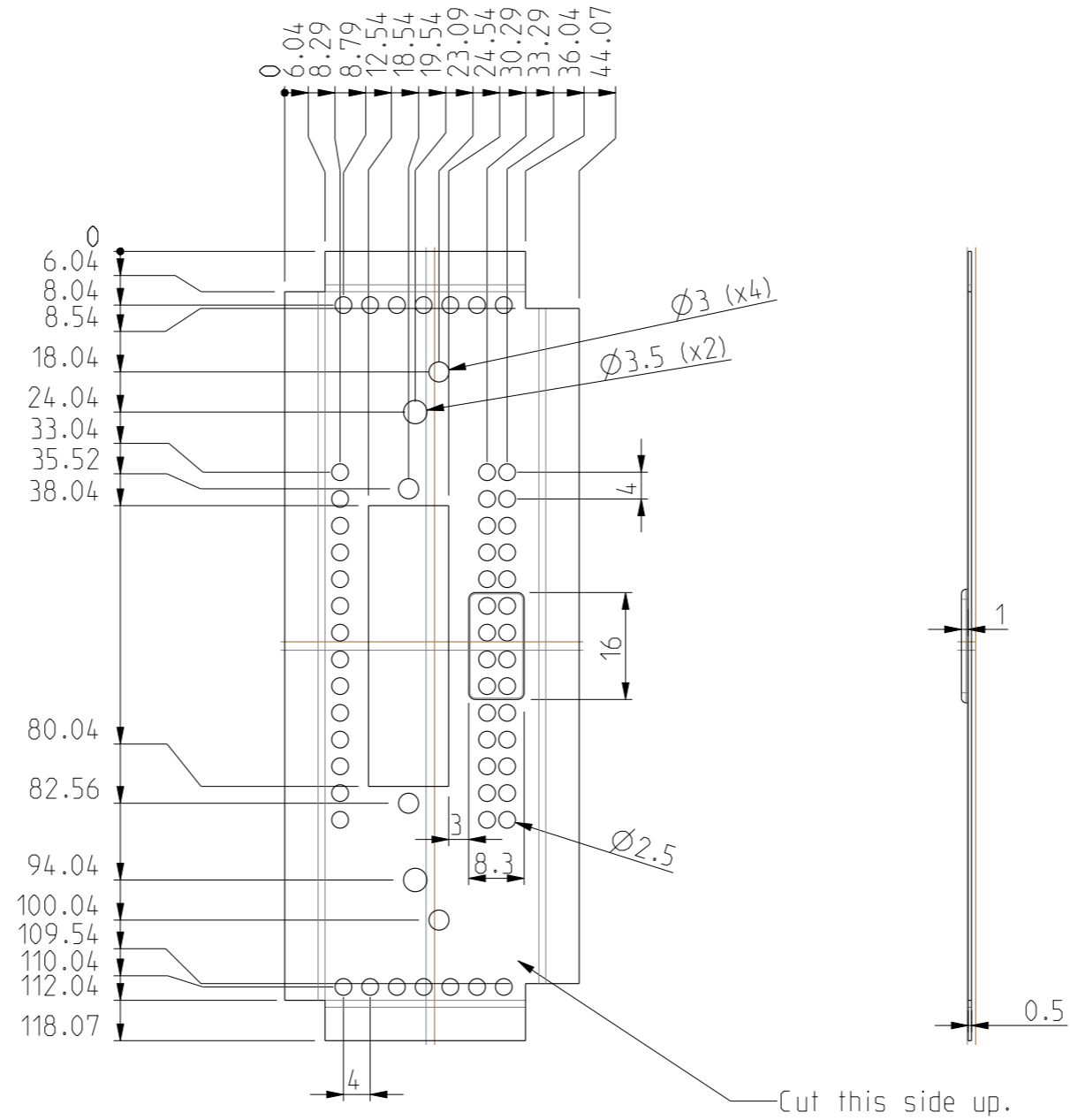


ESSENTIAL CHARACTERISTICS SUMMARY TABLE

PROVIDE AN ADR PER GEHC 46-274914

IDENTIFIER	LOC	ACCEPTANCE METHOD	SAMPLING RATE	INSTRUCTION
				NA

ONGOING STATISTICAL PROCESS CONTROL REQUIRED (SPC) DIMENSIONS INSIDE THE FRAME ARE TO BE INSPECTED IN INCOMING INSPECTION.	ESSENTIAL CHARACTERISTICS: ESSENTIAL ITEMS INDICATED MAY REQUIRE A SUPPLIER QUALITY PLAN		PART/ASSEMBLY SHALL BE ROHS COMPLIANT PER 5240305GSP WITH DOCUMENTATION LEVEL	
	ESSENTIAL CHARACTERISTICS		<b>GE Healthcare</b>	
UNLESS OTHERWISE SPECIFIED: 1) REMOVE ALL BURRS AND SHARP EDGES 2) ALL INDICATED DIMENSIONS ARE AFTER SURFACE TREATMENT 3) PART MUST BE FREE OF DUST, CHIPS, LUBRICANTS OR OTHER IMPURITIES 4) M-THREADS ACCORDING TO ISO 965/1 CLASS 6H/6G 5) ALL DIMENSION ARE IN MILLIMETERS		MATERIAL: SURFACE TREATMENT:		
		DESCRIPTION:		
		GENERAL TOLERANCE:	SURFACE ROUGHNESS:	DRAWING NUMBER: <b>M1170726</b>
		INTERNAL CORNER ISO 13715	EXTERNAL CORNER ISO 13715	SCALE 1:2 SHEET 2/3



ESSENTIAL CHARACTERISTICS SUMMARY TABLE

PROVIDE AN ADR PER GEHC 46-274914

IDENTIFIER	LOC	ACCEPTANCE METHOD	SAMPLING RATE	INSTRUCTION
				NA

<p>ONGOING STATISTICAL PROCESS CONTROL REQUIRED (SPC)</p> <p>DIMENSIONS INSIDE THE FRAME ARE TO BE INSPECTED IN INCOMING INSPECTION.</p> <p>UNLESS OTHERWISE SPECIFIED:</p> <p>1) REMOVE ALL BURRS AND SHARP EDGES                  2) ALL INDICATED DIMENSIONS ARE AFTER SURFACE TREATMENT                  3) PART MUST BE FREE OF DUST, CHIPS, LUBRICANTS OR OTHER IMPURITIES                  4) M-THREADS ACCORDING TO ISO 965/1 CLASS 6H/6G                  5) ALL DIMENSION ARE IN MILLIMETERS</p>	<p>ESSENTIAL CHARACTERISTICS: ESSENTIAL ITEMS INDICATED MAY REQUIRE A SUPPLIER QUALITY PLAN</p>	<p>PART/ASSEMBLY SHALL BE ROHS COMPLIANT PER 5240305GSP WITH DOCUMENTATION LEVEL</p>
	<p>ESSENTIAL CHARACTERISTICS</p>	<p>GE Healthcare</p>
<p>MATERIAL:</p> <p>DESCRIPTION:</p>	<p>SURFACE TREATMENT:</p>	<p>DRAWING NUMBER: M1170726</p>
<p>GENERAL TOLERANCE:</p> <p>INTERNAL CORNER ISO 13715</p>	<p>SURFACE ROUGHNESS:</p> <p>EXTERNAL CORNER ISO 13715</p>	<p>SCALE 1:1</p> <p>SHEET 3/3</p>