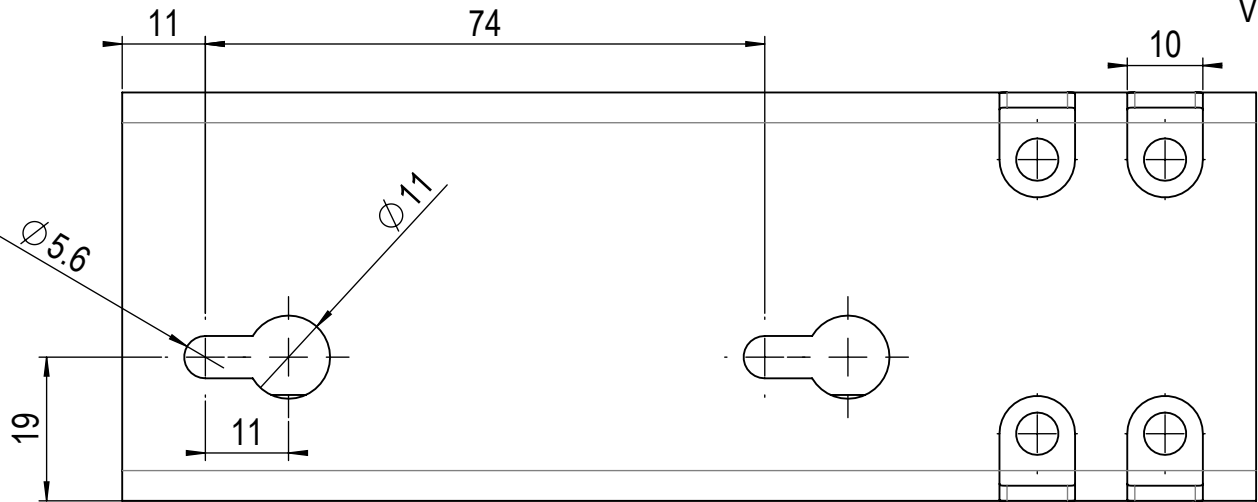
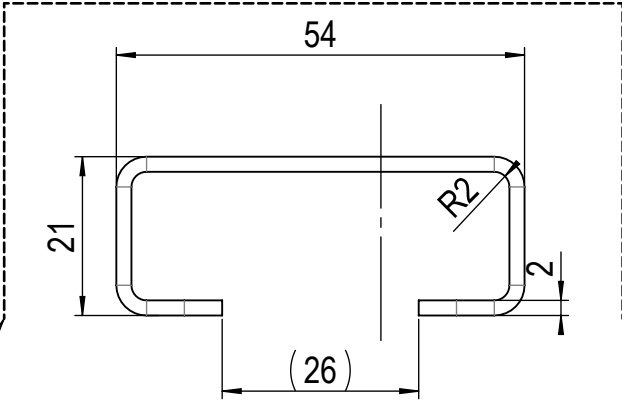
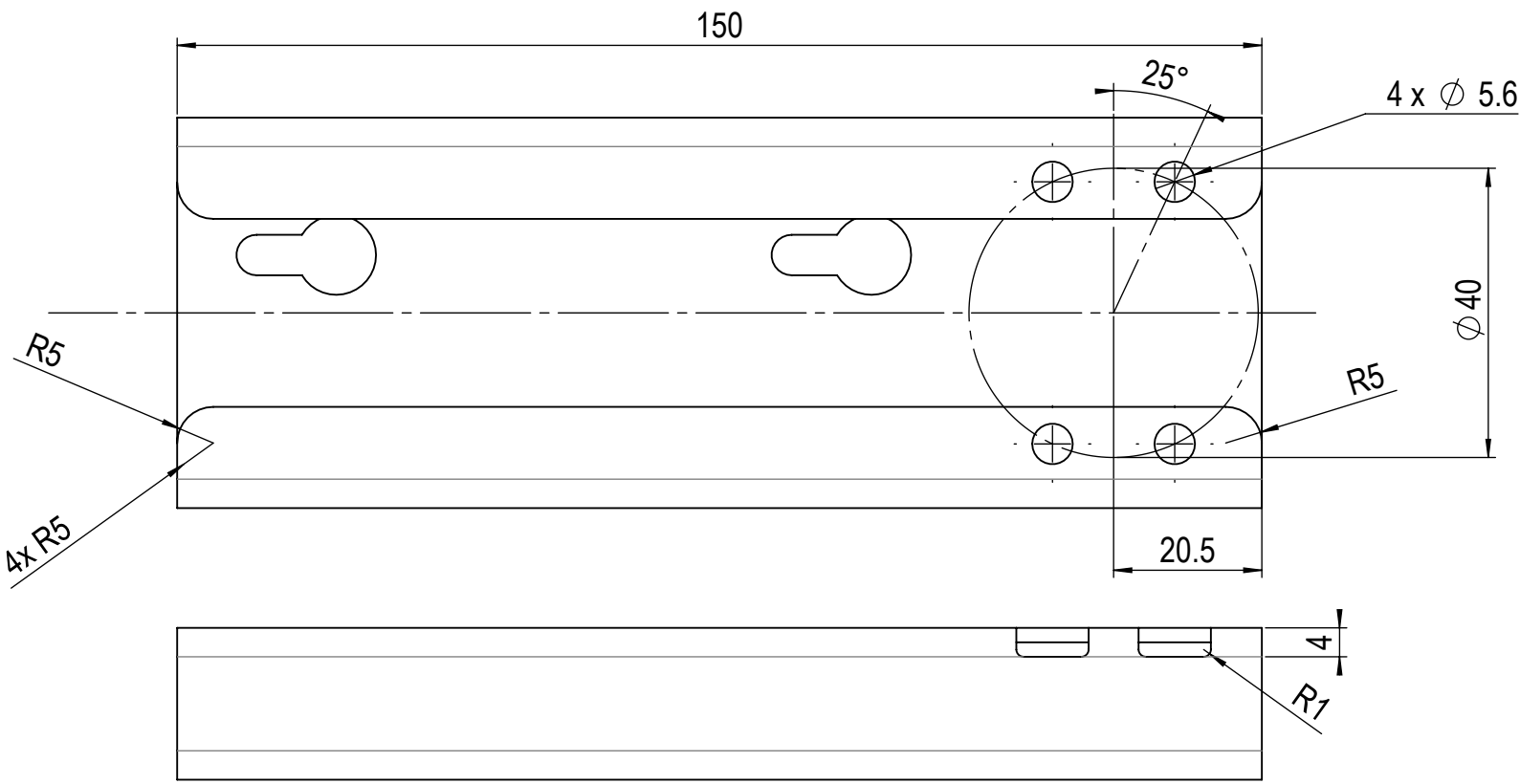


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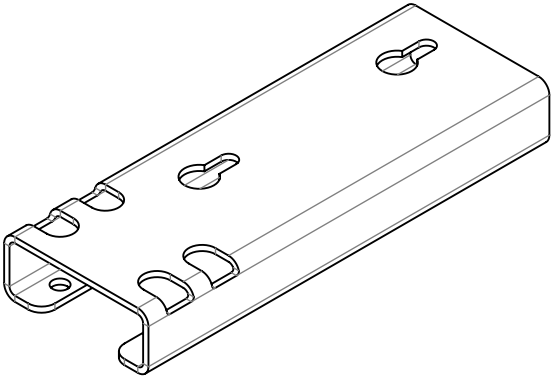
Rev.	Qty.	ECO, Description	Design	Reviewed	Approved
B.1		ECO246626, More pretreatment alternatives.	AMPN		



Visual Class 2


NOTE:
Remove all burrs and sharp edges!

Surface visual quality classification
according to document PI216783




Scale 1:2

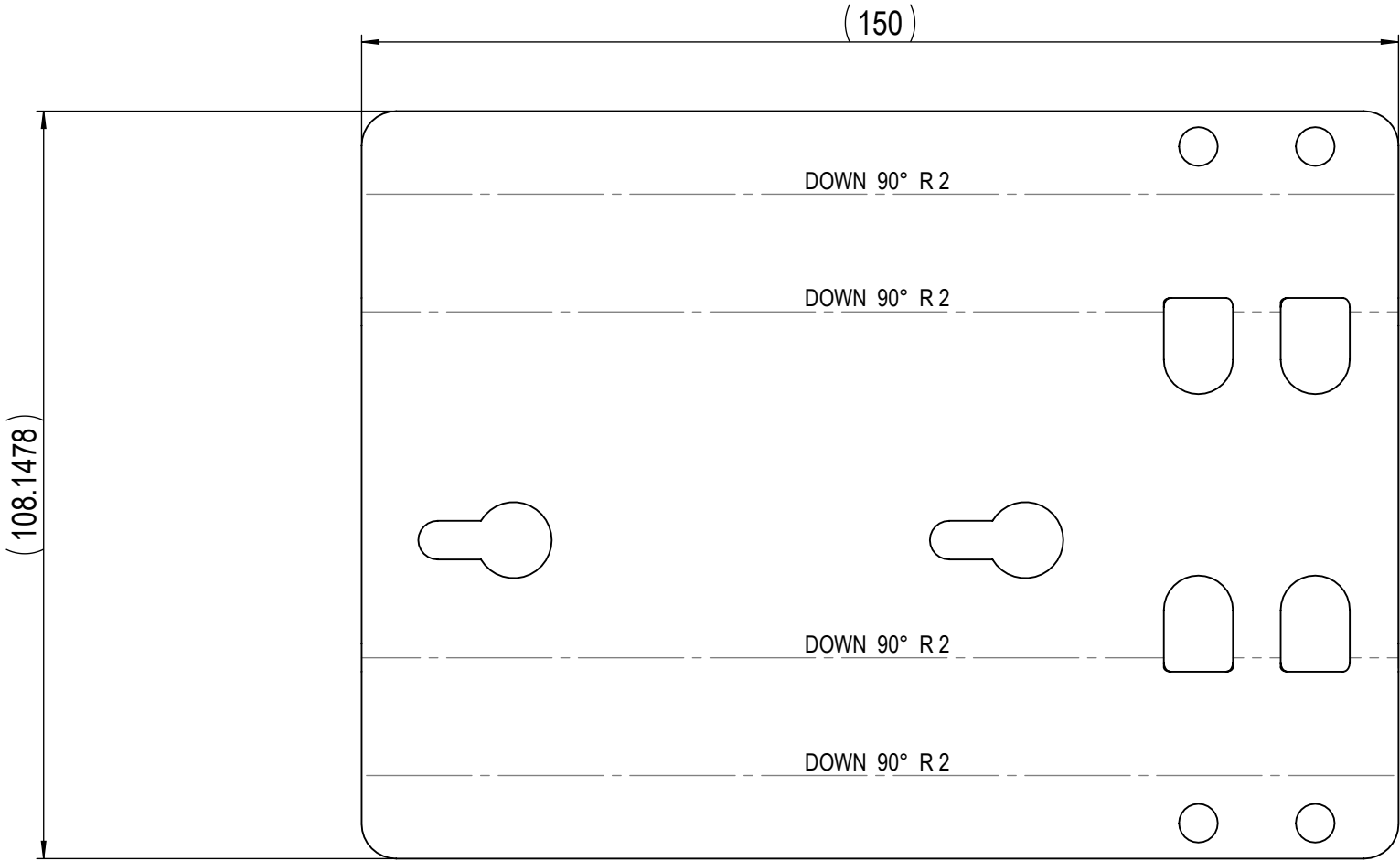
B.1

General tolerance		ISO 2768-m		Design		<div>VAISALA</div> <div>Title</div> <div>Support Arm</div> <div>DTR13 Radiation shield to FS11</div>			
Material		Weight		Supplier code					
EN AW-5754 (245775)				Replace					
S=2mm				DOCUMENT CREATION DATA YYYY-MM-DD INITIALS					
Finish				Creator		2020-06-11		JAPO	
Pretreatment for Powder Paint, Aluminium (261638)				Review				Size	
Powder Paint, 80-120um, RAL9003, Gloss 80 (246227)				Approved				A3	
FIRST ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS, UNLESS OTHERWISE SPECIFIED		Archive ID		SLD253387-B		Scale	
								1:1	
								Sheet 1 of 2	
								Rev	
								B.1	
								DRW254045	

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General tolerance		ISO 2768-m		Design		<div>VAISALA</div> <div>Title</div> <div>Support Arm</div> <div>DTR13 Radiation shield to FS11</div>		
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Pretreatment for Powder Paint, Aluminium (261638)				Creator		2020-06-11		JAPO
Powder Paint, 80-120um, RAL9003, Gloss 80 (246227)				Review				
FIRST ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS, UNLESS OTHERWISE SPECIFIED		Approved				
				Archive ID		SLD253387-B		
						Size		Code
						A3		DRW254045
								Rev
								B.1
						Scale		1:1
								Sheet 2 of 2

Rev.	Qty.	ECO, Description	Design	Reviewed	Approved
B.1		ECO246626, More pretreatment alternatives.	AMPN		



Flat Pattern
Scale 1:1