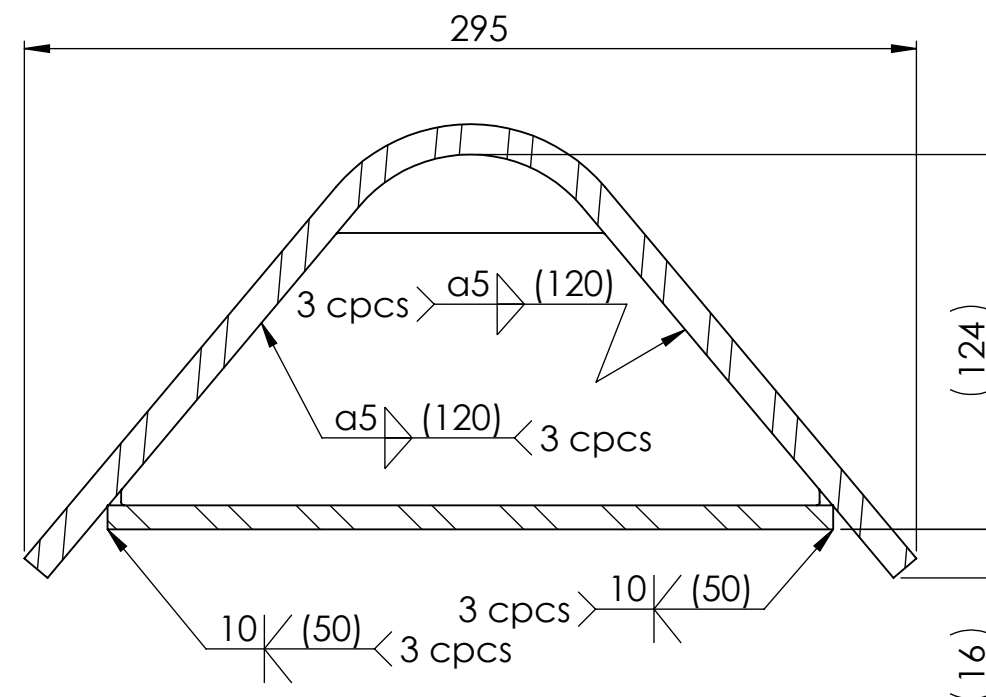
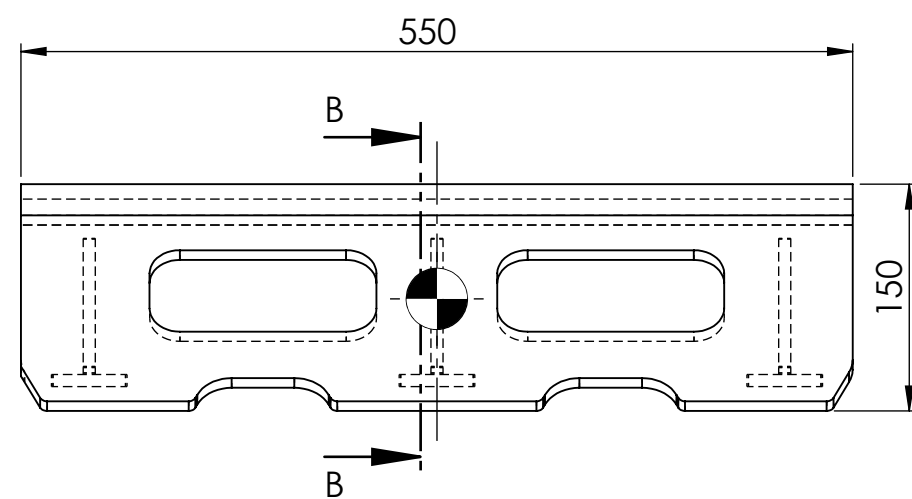
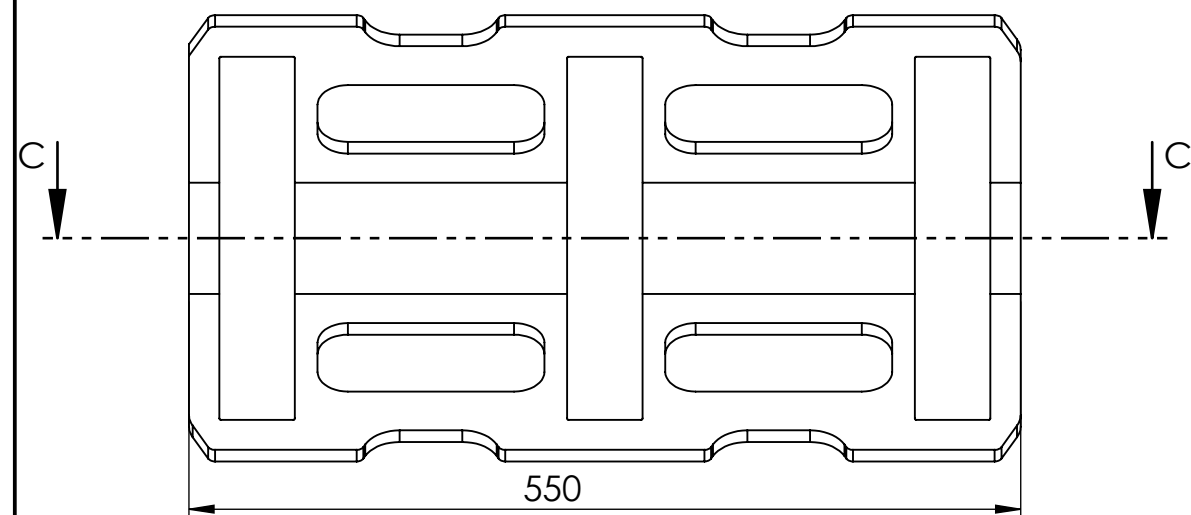
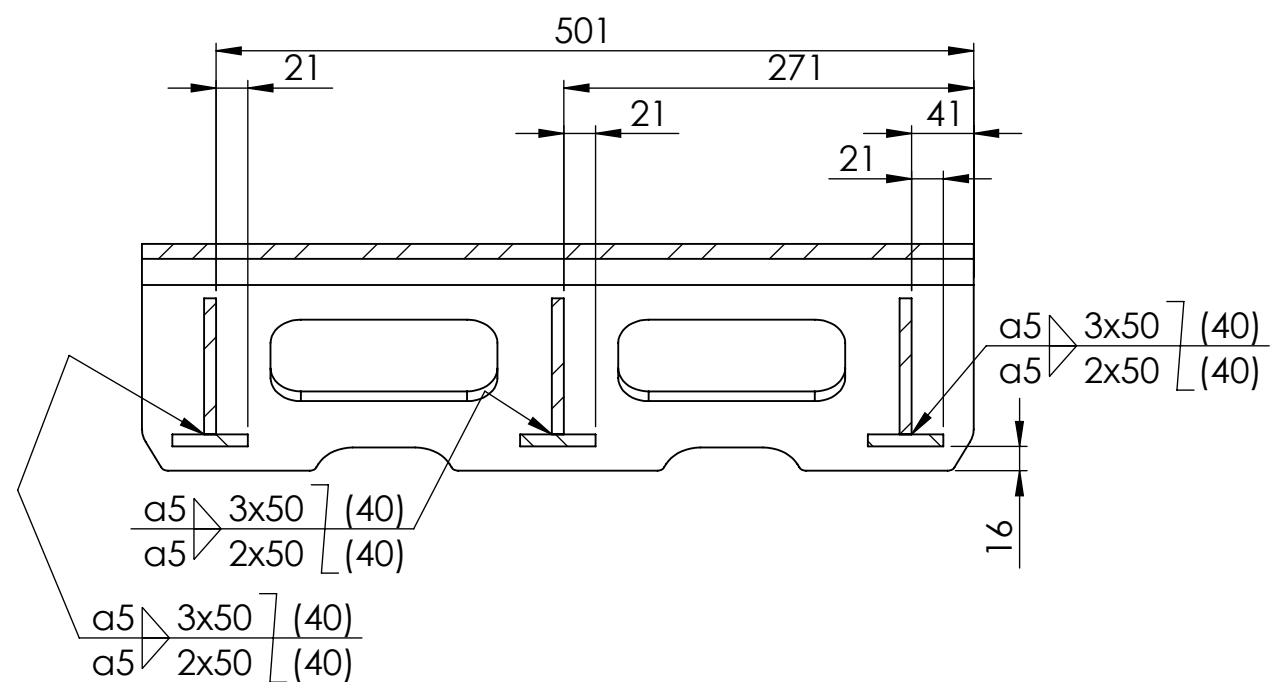
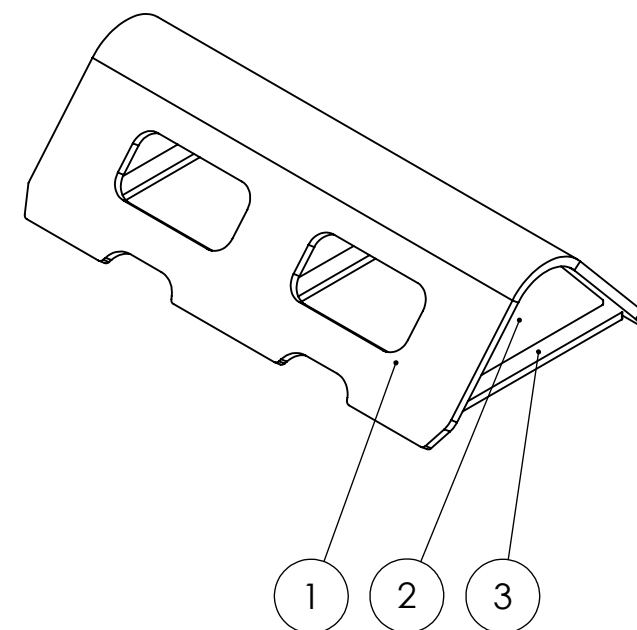


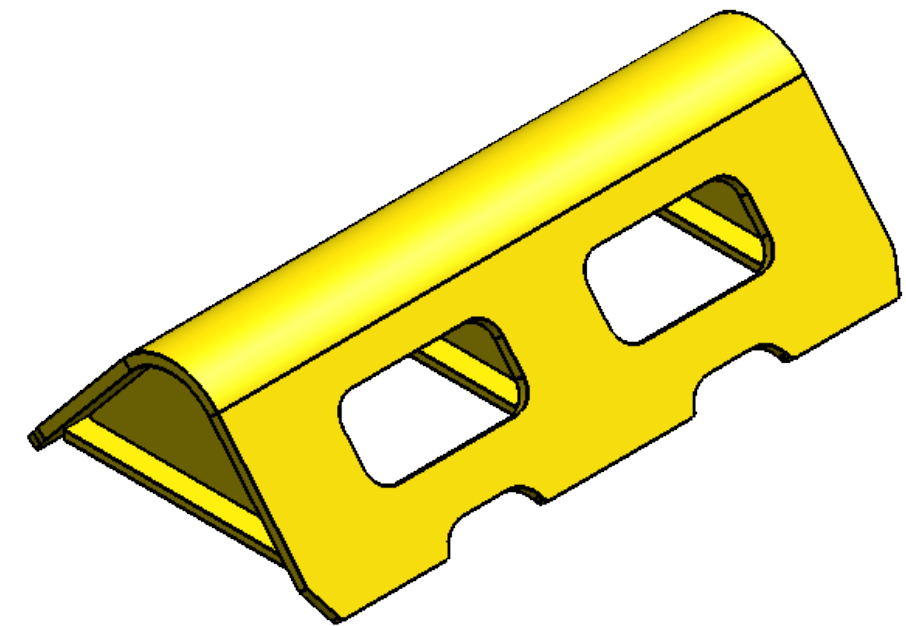
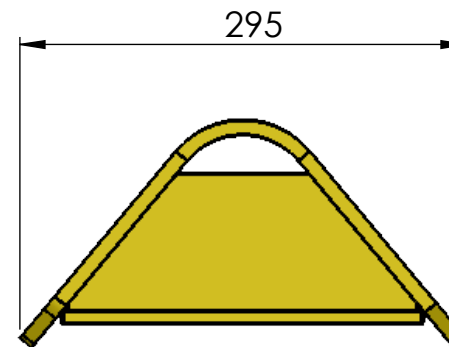
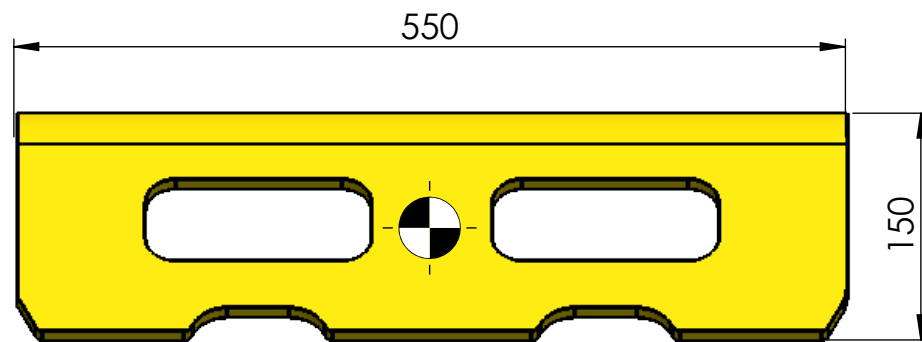


SECTION B-B
SCALE 1 : 2.5



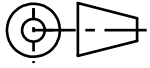
SECTION C-C

3	SL13639		Body Plate	Wear resistant plate 400 HBW	3			
2	SL13622		Body Plate	Wear resistant plate 400 HBW	3			
1	SL13621		Top plate	Wear resistant plate 400 HBW	1			
Part	Number	Rev	Description	Material	Default/Qty.			
				NAME	DATE	GENERAL TOLERANCES, DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS: MACHINING:ISO 2768-MK (SFS-EN 22768-1, SFS-EN 22768-2) WELDING : ISO 13920-BE (SFS-EN ISO 13920) CASTING: ISO 8062-DCTG 11 (SFS-EN ISO 8062-3) FLAME CUTTING ISO 9013-331 (SFS-EN ISO 9013) WELDING QUALITY LEVEL C (SFS-EN ISO 9013)		
			DRAWN	JM	21.02.2024			
			CHECKED	TH	28.02.2024			
			THE INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPRIETARY TO SLEIPNER FINLAND OY, AND IS NOT TO BE REPRODUCED, DISCLOSED TO A THIRD PARTY, MODIFIED OR USED WITHOUT A PRIOR PERMISSION OF SLEIPNER FINLAND OY. ALL RIGHTS RESERVED.					
Raiser Pad DB Series			PROJECTION ISO 			SIZE	DWG NO	REV
						A3	SL13623	
						Product ID -		
						SCALE 1:5	MASS 19.1kg	SHEET 1/2



WET PAINTING RAL1021

- Sandblasting Sa 2.5
- Painting:
 - Teknos Teknodur 3430 120µm
- Protective painting on machined surfaces:
 - Teknos Korro E 20µm
- Marked surfaces must be protected before blasting + painting
- Threads must be cleaned with tap after painting

		NAME	DATE	GENERAL TOLERANCES, DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS: MACHINING: ISO 2768-MK (SFS-EN 22768-1, SFS-EN 22768-2) WELDING: ISO 13920-BE (SFS-EN ISO 13920) CASTING: ISO 8062-DCTG 11 (SFS-EN ISO 8062-3) FLAME CUTTING ISO 9013-331 (SFS-EN ISO 9013) WELDING QUALITY LEVEL C (SFS-EN ISO 9013)		
	DRAWN	JM	21.02.2024			
	CHECKED	TH	28.02.2024			
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Raiser Pad			ISO 		A3	SL13623
DB Series					REV	
					Product ID -	
			SCALE 1:5		MASS 19.1kg	SHEET 2/2